

TECH UPDATE

Palletizing Options

Marshfield DoorSystems' primary palletizing option is stretch wrap by order. However, there is also an option for stretch wrap by item. This tech update is intended to clarify the difference between the two and any other palletizing option we might offer.

Stretch Wrap By Order:

Stretch wrap by order is the main palletizing option which consists of stretch wrapping the entire order with up to 25 doors per pallet. The doors on the pallet can consist of any combination of doors on the job and are not sorted by floor or item number.

Stretch Wrap By Item:

Previously, "stretch wrap by item" meant that all doors with the same item number will be palletized together with a maximum of 25 doors per pallet. The new process will consist of only one line item on each pallet regardless of the number of doors in the line item number. Pair doors which are broken into two different items will be the only exception. They may be alternately stacked within the same load, to a maximum of 26 doors per pallet.

Stretch Wrap By Item With Spacers:

There is an option to include spacers in the stretch wrap by item option. Spacer material consists of two-by-fours or bolsters in between designated items. The spacers are designed to be large enough to fit a fork truck lift. Stretch wrap by item with spacers include options for bottom boards, 20 doors per pallet, 25 doors per pallet, or a combination.

Stretch Wrap By Order Wide Side Up:

Selecting to package doors wide side up applies to beveled doors. This means that the wide side of the beveled door will be up when stacking doors on the pallet.



Truck Packaging

Marshfield DoorSystems' standard packaging for flat bed (curtain side) or mill truck (van) consists of the following materials:

- Double 2 x 4 bottom runners
- Corrugated bottom
- Corrugated corner protectors
- Stretch wrap
- Care and handling instructions, with Positive Pressure installation instruction inserts, are laid on top of pallet prior to putting on top corrugated cover
- Packing list is attached to each pallet
- Customer name order number and number of doors is written on each pallet
- Narrow doors are identified with a sticker
- Doors are palletized by order with items mixed
- Tops of doors to be at the same end of pallet
- Doors with transoms, sets, or pairs are in the same pallet
- The widest door is always on top
- Pallet will be marked if it contains doors with glass installed
- Maximum height dimension of the doors per pallet is 46"
- Raised moulding and lip-type light moulding doors have fiber spacers to prevent moulding from rubbing
- Lead doors are stacked maximum of 10 high for safety reasons

Please review the palletizing options and truck packaging information and contact your inside sales representative with any questions you may have. Thank you for doing business with Marshfield DoorSystems!

