

# Extra Heavy Duty Particleboard Core Doors

Marshfield Signature Series®

Neutral Pressure, Positive Pressure, Environmental

Standard Models: EHDPC, EHDFP

Environmental Models: EEHDPC, EEHDPCUF

Product Features  
and Specifications

Interior Use Only

**Thickness**

1-3/4", 2", 2-1/4"

**Maximum Size**

	ITS-WH and UL- Max 20 minute				
	Non Rated	NP	Cat. A (PP)	Cat. A (PPAF)	Cat B (PPFM)
Single	4/0 x 10/0	4/0 x 10/0	4/0 x 10/0	4/0 x 9/0	4/0 x 10/0
Pair	8/0 x 10/0	8/0 x 10/0	8/0 x 9/0	8/0 x 9/0	8/0 x 9/0
DE Pair	8/0 x 10/0	8/0 x 8/0	8/0 x 9/0	N/A	8/0 x 9/0

**Minimum Size**

0/8 x 1/10 or 1/10 x 0/8

**Faces**

- Wood Veneer
- Decorative Laminate
- Styled® Door Face
- MDO

**Crossbands**

Engineered Composite

**Stiles\***

Manufacturer's standard construction is 1" structural composite lumber with veneer edge band.  
1 3/8" stiles (3/4" Hwd, 5/8" SCL) available upon request  
1 3/8" SCL stiles with veneer edge band available upon request

**Top & Bottom Rails\***

Manufacturer's standard construction is 7/8" structural composite lumber.  
Wider rails available upon request

**Face & Core  
Assembly Adhesive**

Per requirements of WDMA I.S. 1A, C-6

**Core**

Particleboard (which complies with ANSI A208.1) See WDMA Performance Level below.

**Lite Openings**

See Appendix I

**Factory Finish**

- Enviroclad UV® cured polyurethane. Meets WDMA TR-6 and AWS System 9.
- Prime
- Opaque

**Warranty**

Full; life of original installation. No exterior warranty

**Security Rating**

Class 40, highest security rating possible per UBC standard 41-1 & ASTM F- 476 Section 18

**Acoustic Rating**

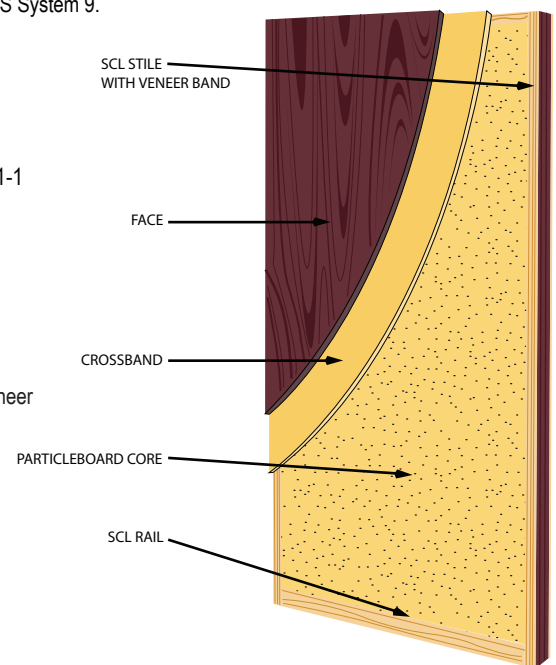
See Appendix M

**Environmental Options &  
LEED Credit Contribution**  
(Not all credits may be available  
with some constructions)

- MR 4-Recycled Content- all models
- MR 5-Regional Materials- all models
- MR 6-Rapidly Renewable Materials- all models with Bamboo veneer
- MR 7-Certified Wood- EEHDPC & EEHDPCUF models
- IEQ 4.4-Low-Emitting Materials- all UF models  
No Added Urea Formaldehyde Resins

**WDMA Performance Level**

Extra Heavy Duty  
\* Product does not require blocking for surface hardware.



The mark of excellence™

Note: Marshfield DoorSystems doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

\*Note: Fire-Rated doors will be constructed per label service listing and may deviate from above.