

# Particleboard Core Doors

Marshfield Signature Series®

Neutral Pressure, Positive Pressure, Environmental, DurableDoor™

Standard Models: DPC, DFP, DURPC

Environmental Models: EPC, EPCUF, EDPCUF, EDURPC, EDURPCUF

Product Features  
and Specifications

Interior Use Only

**Thickness**

1-3/4", 1-3/8", 2", 2-1/4"

**Maximum Size**

	ITS-WH and UL- Max 20 minute				
	Non Rated	NP	Cat. A (PP)	Cat. A (PPAF)	Cat B (PPFM)
Single	4/0 x 10/0	4/0 x 10/0	4/0 x 10/0	4/0 x 9/0	4/0 x 10/0
Pair	8/0 x 10/0	8/0 x 10/0	8/0 x 9/0	8/0 x 9/0	8/0 x 9/0
DE Pair	8/0 x 10/0	8/0 x 8/0	8/0 x 9/0	N/A	8/0 x 9/0
1-3/8" Single	4/0 x 10/0	3/0 x 7/0	N/A	N/A	3/0 x 7/0

**Minimum Size**

0/8 x 1/10 or 1/10 x 0/8

**Faces**

- Wood Veneer
- MDO
- Decorative Laminate
- Styled® Door Face
- DurableDoor™ PVC Face

**Crossbands**

Engineered Composite

**Stiles\***

Manufacturer's standard construction is 1" structural composite lumber with veneer edge band.  
1 3/8" stiles (3/4" Hdwd, 5/8" SCL) available upon request  
1 3/8" SCL stiles with veneer edge band available upon request

**Top and Bottom Rails\***

Manufacturer's standard construction is 7/8" structural composite lumber.  
Wider rails available upon request

**Face & Core Assembly Adhesive**

Per requirements of WDMA I.S. 1A, C-6

**Core**

Particleboard core (which complies with ANSI A208.1) See WDMA Performance Level below.

**Lite Openings**

See Appendix I

**Factory Finish**

- Enviroclad UV® cured polyurethane. Meets WDMA TR-6 and AWS System 9.
- Prime
- Opaque

**Warranty**

Full; life of original installation. No exterior warranty

**Security Rating**

Class 40, highest security rating possible per UBC standard 41-1 & ASTM F-476 section 18

**Acoustic Rating**

See Appendix M

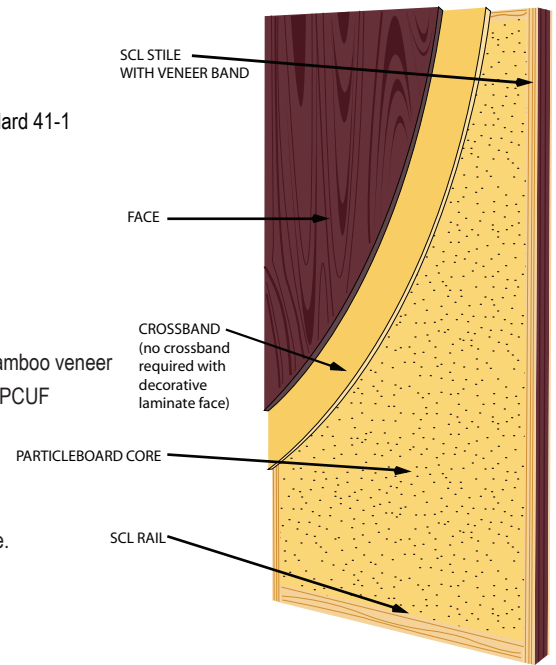
**Environmental Options & LEED Credit Contribution**

(Not all credits may be available with some constructions)

- MR 4-Recycled Content- all models
- MR 5-Regional Materials- all models (Project must be within 500 miles of Marshfield, WI)
- MR 6-Rapidly Renewable Materials- all models with Bamboo veneer
- MR 7-Certified Wood- EPC, EPCUF, EDURPC, EDURPCUF
- IEQ 4.4-Low-Emitting Materials- all UF models  
No Added Urea Formaldehyde Resins

**WDMA Performance Level**

Heavy Duty  
\* Product does not require blocking for surface hardware.



Note: Marshfield DoorSystems doors are manufactured per the standards listed on this page. Specifications are subject to change without notice.

\*Note: Fire-Rated doors will be constructed per label service listing and may deviate from above.